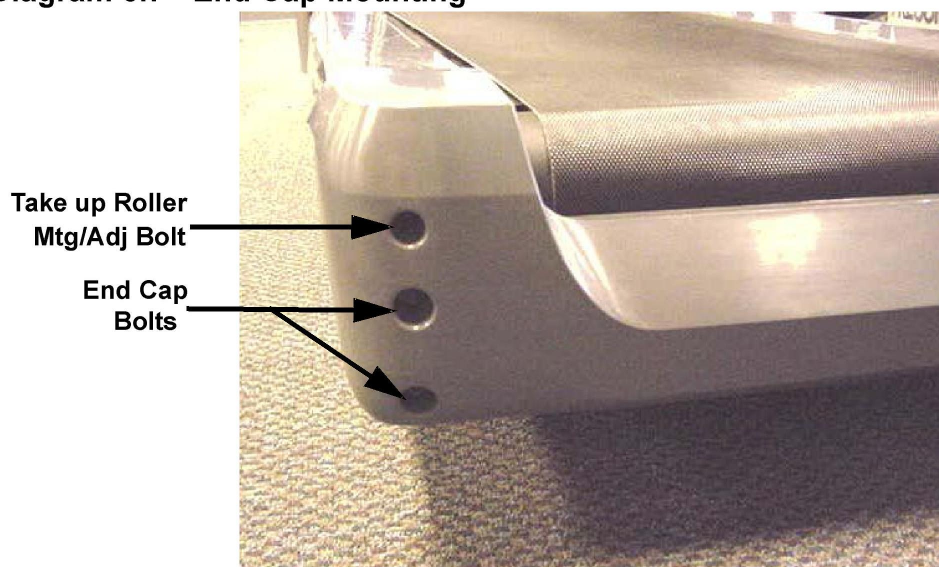


Procedure 6.9 - Replacing the End Cap or Belt Guard

1. Set the treadmill circuit breaker in the “off” position and unplug the treadmill’s line cord from the AC outlet.
2. Remove the four screws (2 lower screws, each side) that retain the end cap. **Do Not** loosen or move the take up roller mounting/adjustment bolts. Doing so will change the running belt’s tension and alignment. See Diagram 6.7.

Diagram 6.7 - End Cap Mounting



3. Slide the end cap off of the treadmill.
4. If you are not replacing the belt guard skip to step 8.
5. The tabs on the belt guard (1 each side) snap into the take up roller mounts See Diagram 6.8.
6. Press inwards on the belt guard to remove the belt guard’s tabs from the take up roller mounts. Slide the belt guard off of the treadmill.
7. Slide the replacement belt guard into place so that the tabs on the belt guard engage in both take up roller mounts.
8. Slide the end cap into place so that the tabs on the end cap engage in the notches in the running belt trim strips. See Diagram 6.8.
9. Fasten the end cap with the hardware removed in step 2.

Diagram 6.8 - Belt Guard Mounting

